

INSTRUCTIONS FOR MOUNTING THE SERVICE CARRIER 2000 - series, MS2

Remove the old carrier and bolts. Mount the new bolts and washer.

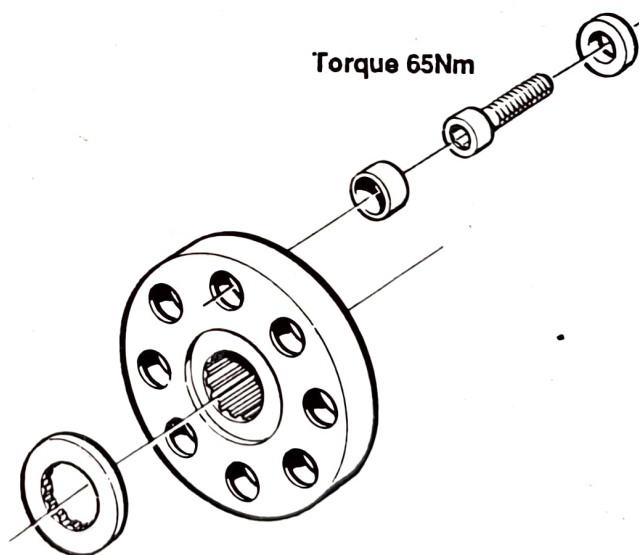
Measurement "A" is measured between the adapter cover's plane (towards the reverse gear) and the washer for the bolt, flywheel. (Figure on next side).

Measurement "B" is measured between the reverse gears contact plane (towards the adapter cover) and the carrier plane towards the flywheel with: (Figure on next side).

- 1) 1 pce 3 mm splined washer fitted between the reverse gear and carrier.
- 2) The carrier pressed against the reverse gear.

Select washer from the table below:

Measured space	Washer
A - B = - 1mm <-> - 8mm	0
A - B = 0mm <-> - 1mm	2mm
A - B = 0mm <-> + 1mm	3mm
A - B = + 2mm <-> + 1mm	4mm
A - B = + 3mm <-> + 2mm	5mm
A - B = + 4mm <-> + 3mm	6mm



When mounting

After finding out the correct space with the help of spline washer. Mount the carrier on the engine and spline washers with correct spacing on the reverse gear. Then mount the units together.

